

Date: Thursday, 12/21/2006 12:02:28 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR 212/412
Job Number	: 30070	Part Number	: D412711011
Estimate Number	: 10887	Drawing Number	: N/A
P.O. Number	: <i>N/A</i>	Project Number	: N/A
This Issue	: 12/21/2006 S.O. No. : <i>N/A</i>	Drawing Revision	: N/A
Prsht Rev.	: NC	Material	: <i>N/A</i>
First Issue	: <i>N/A</i> Type : PURCHASED PARTS	Due Date	: 1/19/2007
Previous Run	: 29158	Qty:	1 Um: Each
Written By	: <i>[Signature]</i>		
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Est Rev: A 04.09.29 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	DC	DOCUMENT CONTROL
-----	----	------------------

**Comment:** DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

Per attached.

2.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------

**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D412711041	Vertical Ref. Door Assy
-----	------------	-------------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

*29658**677222*

4.0	D412711111	Wiring Harness, 212/412
-----	------------	-------------------------

**Comment:** Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412

*M103553**see attached*

5.0	EA2046915 <i>205</i>	Instrument Panel, 412
-----	----------------------	-----------------------

**Comment:** Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15 *205* Instrument Panel, 212/412*M103553*

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 20 Date: 07/02/19
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/21/2006 12:02:28 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 30070

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: _____

PPP Rev: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

See attached
07.02.15

Job Completion



U 07.02.15

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Thursday, 12/21/2006 12:02:28 PM
User: Kim Johnston

Process Sheet

3

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 30070
Estimate Number : 10887
P.O. Number :
This Issue : 12/21/2006 S.O. No. :
Prsht Rev. : NC
First Issue : / / Type : PURCHASED PARTS
Previous Run : 29158
Written By :
Checked & Approved By : 061221
Comment : Est Rev: A 04.09.29 New issue KJ/JLM

Drawing Name : VERTICAL REFERENCE DOOR 212/412
Part Number : D412711011
Drawing Number : N/A
Project Number : N/A
Drawing Revision : N/A
Material :
Due Date : 1/19/2007 Qty: 1 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

07.01.15

2.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412711041 Vertical Ref. Door Assy



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-041 Vertical Reference Door

4.0 D412711111 Wiring Harness, 212/412



Comment: Qty.: 1.0000 Eagle(s)/Unit Total : 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 D412-711-111 Wiring Harness, 212/412

5.0 EA2046915412 Instrument Panel, 412



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

1 EA20469-15-412 Instrument Panel, 212/412

REFERENCE ONLY

Work Order Number: 43231

Fabricate Logging Door Harness

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 4.1

Discrepancy:

Fabricate 212/412 Logging Door Harness

Resolution:

Fabricated 212/412 Logging Door Harness P/N: D412-711-111
 IAW STC SR00938NY.

4.1 Work Done By: Chad Clayton

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81

Signature: Graeme Rowe on 2/13/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
126-1059	Connector Insert	LT-015515	New	1
126-1057	Female Connector	LT-015030	New	1
126-1069-02	Clip	LT-015945	New	1
126-1064-02	Lock Sleeve	LT-017406	New	1
126-1063	Amphenol	LT-009739	New	2
MS3126E12-10SW	CONNECTOR	LT-06-018934	New	1
MS3120E12-10PW	MS3120E12-10PW	LT-06-020071	New	1
MS3126E12-10S	CONNECTOR	LT-06-020076	New	1
MS3120E12-10P	CONNECTOR	LT-06-018927	New	1
MS3476W8-33SW	CONNECTOR	LT-06-018964	New	1
MS3470W8-33PW	CONNECTOR	LT-06-018942	New	1
MS3126E8-33S	CONNECTOR	LT-06-018936	New	1
MS3470W8-33P	CONNECTOR	LT-06-020082	New	1
MS3126E10-6S	CONNECTOR	LT-06-020072	New	1
MS3120E10-6P	CONNECTOR	LT-017409	New	1
MS25041-8	INDICATOR LIGHT	LT-06-017612	New	2
MS25041-6	LIGHT, INDICATO	LT-06-017605	New	1
M22759/16-22-9	WIRE	LT-06-015767	New	215
M22759/16-20-9	WIRE	LT-05-019354.1	New	46
MS3126E8-33S	CONNECTOR	LT-07-001523	New	1

~~Item: 5 LOGGING DOOR HARNESS 212/412~~

Harness P/N D412-711-111 attached to Vertical
 Reference Door P/N D412-711-011 (Eagle w/b43507)

Joe

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
 ***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

Work Order Number: 43231 Fabricate Logging Door Harness

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Squawk: 10.1

Discrepancy:

Fabricate Instrument Panel, 412

Resolution:

Fabricated 212/412 Instrument Panel P/N: EA20469-15-412
IAW STC SR00938NY. P/N 2024T3 0.032

10.1 Work Done By: Graham Mandry

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
AMO 6-81 Signature: Colin Gould on 2/14/2007

Outside Services:

Qty	Part Number	Serial Number	Part Description	Service Description
1				Machine

~~Item: 11 204/205 INSTRUMENT PANEL~~

Squawk: 11.1

Discrepancy:

Fabricate Instrument Panel, 205

Resolution:

Fabricated 205 Instrument Panel P/N: EA20469-15-205 IAW
STC SR00938NY. P/N 2024T3 0.032

11.1 Work Done By: Graham Mandry

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.
~~**AMO 6-81**~~ Signature: Colin Gould on 2/14/2007

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****

***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

EAGLE COPTERS MAINTENANCE LTD.

823 McTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. **6-81**Nomenclature Vertical Reference DoorManufacturer BHT Type/Model 212/412Part No. D412-711-011 Serial No. N/ATotal time - Work Order 43507T.S.O. - Overhaul ☐ NEW ☐Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐Previous Certification w/o 43507

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Feb 14/07

DATE

NAME OR AUTHORIZED INSPECTOR

LIC. No. / STAMP

Details of outstanding work and other information on reverse

MAINTENANCE RELEASE

REMARKS

(Details of work performed/reason for removal)

Modified IAW STC SR00938NY

(Additional work to be performed upon installation)

INSTALLED ON.....DATE.....

MAINTENANCE RELEASE

Work Order Number: 43507

Inspect Vertical Reference Door

This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.

Item: 1 VERTICAL REFERENCE DOOR

Squawk: 1.1

Discrepancy:

Inspect and Certify Vertical Reference Door

Resolution:

Inspected Vertical Reference door for defects.

1.1 Work Done By: Brad Terrick

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Colin Gould on 2/14/2007

Parts:

Part Number	Description	Lot Number	Condition	Qty
90-002-3	NUT	LT-009707	Inspected	5
20-041-1	BUMPER	LT-07-001498	New	2
110-070-1	SEAL	LT-05-021367.3	New	10

Squawk: 1.2

Discrepancy:

Paint VRD Dart white outside, light interior grey inside.

Resolution:

completed as per requirements

1.2 Work Done By: Michael McAllister

The maintenance described above has been performed in accordance with the applicable standards of airworthiness.

AMO 6-81 Signature: Shane Wikene on 2/14/2007

* End of Report *

***** Original Maintenance Releases and Independent Control Inspection details are stored electronically at *****
***** Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software *****

02/08/2007 15:52 6136321053

DART AEROS

PAGE 01

02/09/2007 FRI 14:09 FAX 613 632 4443 DART HELICOPTER SERVICES

001/003

02/09/2007 FRI 12:14 FAX 403 250 7110 Eagle Copters PH250 7370

001/003

ATTN: LINDA

(613) 632 1053.

FAX

Date: _____

Number of pages including cover sheet: _____

To:

Attn: LINDA L

Tel: _____

Fax: _____

CC: _____

EAGLE
COPTERS

Toll Free 1-800-564-6460

Tel: (403) 250-7370, Fax: (403) 250-7110

Eagle Copters Maintenance Ltd.
823 McTavish Road NE

Calgary, Alberta, Canada T2E 7G9

REMARKS:

☐ Urgent☐ For your review☐ Reply ASAP☐ Please comment

Hi LINDA / SUZANNE

LET ME KNOW IF THIS DART
WFO IS FILLED OUT RIGHTI need a copy of the wfo's
for the wiring harness + instr. Jason L.
panel, so I can receive it on

our PO - also sign the OLCY + packaging

on the wfo.

Lukas Linder

02/08/2007 15:52 6136321053

DART AEROS

PAGE 02

02/08/2007 FRI 14:09 FAX 613 632 4443 DART HELICOPTER SERVICES

002/003

02/09/2007 FRI 12:14 FAX 403 250 7110 Eagle Copters PH250 7370

002/003

02/07/2007 14:19 6136321053

DART AEROS

PAGE 02

Dart Aerospace Ltd.

Date: Thursday, 12/21/2006 12:02:39 PM
User: Kim Johnson

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: VERTICAL REFERENCE DOOR 212/412
Job Number	: 30070		
Estimate Number	: 10057		
P.O. Number	:	Part Number	: D412711011
This Issue	: 12/21/2006 S.O. No. :	Drawing Number	: N/A
Print Ref.	: NC	Project Number	: N/A
Print Issue	: 11	Drawing Revision	: N/A
Previous Item	: 29158	Print Date	: 1/19/2007 Qty: 1 Unit Each
Written By	:		
Checked & Approved By	: <i>[Signature]</i>		
Comment	: Ex Rev: 04.03.25 New Issue: 10/10/06		

Additional Product

Job Number:

Seq. # Machine Or Operation:

Description 1

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy blueprints and create labels per PFP D412-711-011 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D412711041

Vertical Ref. Door Assy

Comment: Qty.: 1,0000 Each(s)/Unit Total: 1,0000 Each(s)

Pick Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

4.0

D412711111

Wiring Harness, 212/412

Comment: Qty.: 1,0000 Eagle(s)/Unit Total: 1,0000 Eagle(s)

Pick Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412 EAGLE w/o 43231

5.0

EA2046915412

Instrument Panel, 412

Comment: Qty.: 1,0000 Each(s)/Unit Total: 1,0000 Each(s)

Pick Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412 EAGLE w/o 43231

02/08/2007 15:52 6136321053

DART AEROS

PAGE 02

02/09/2007 FRI 14:09 FAX 613 632 4443 DART HELICOPTER SERVICES

002/003

02/09/2007 FRI 12:14 FAX 403 250 7110 Eagle Copters PH250 7370

002/003

02/07/2007 14:18 6136321053

DART AEROS

PAGE 02

Dart Aerospace Ltd.

Date: Thursday, 02/07/2007 12:02:09 PM
User: Ron Johnson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR 212/412
 Job Number : 30070
 Estimate Number : 10687
 P.O. Number :
 Title Name : 1221/2009 S.O. No. :
 Erist Ref. : NC Part Number : D412711011
 First Issue : 11 Type : PURCHASED PARTS Drawing Number : N/A
 Effective Date : 29158 Drawing Revision : N/A
 Written By :
 Checked & Approved By :
 Comment : Est Rev: 04.09.25 New Issue KJ/LJM
 Material Due Date : 1/18/2007 Qty: 1 Unit Each

Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description:

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy blueprint and create labels per PPP D412-711-011 CH6001

2.0

PACKAGING KIT

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick: Packing Kit

3.0

D412711041

Vertical Ref. Door Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty/Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

4.0

D412711111

Wiring Harness, 212/412

Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty/Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412 EAGLE w/o 43231

5.0

EA2046915412

Instrument Panel, 412

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty/Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412 EAGLE w/o 43231

02/08/2007 15:52 6136321053

DART AEROS

PAGE 03

02/09/2007 FRI 14:09 FAX 613 632 4443 DART HELICOPTER SERVICES

003/003

02/09/2007 FRI 12:14 FAX 403 250 7110 Eagle Copters PH250 7370

003/003

02/07/2007 14:18 6136321053

DART AEROS

PAGE 03

Date: Thursday, 12/21/2006 12:02:28 PM
User: Kim Johnson

Process Sheet

Customer: CL-DA8001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212412

Job Number: 30070

Part Number: D412711011

Job Number:

Seq. #:

Machine Or Operation:

Description:

60

QC1

INSPECT 100% KITS FOR COMPLETENESS

Comment: INSPECT 100% KITS FOR COMPLETENESS

70

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location:

PPP Rev:

80

QC1

FINAL INSPECTION AND RELEASE

Comment: FINAL INSPECTION AND RELEASE

Job Completion:

From: 403-291-9439

To: 2507110

Page: 1/1

Date: 2/9/2007 4:03:10 PM

Condor Aircraft Accessories, Inc.

Hgr. # 5,620A McTavish Rd. NE
 Calgary, AB T2E 7G6
 Canada
 Ph: 403-250-3032, Fax: 403-291-9439

Repair Order

Order #: 1866
 Date Printed: 2/9/2007
 Time: 4:00:01 PM
 # of Items: 1
 Page: 1

Ordered From:

ATTN: Jason
 Eagle Copters Maint.
 PH # 250-7370
 Canada

Ship To:**Prepared By:****Ship Date:** 11/20/2006**Insure?:****Ship Via:** CUSTOMER PICKUP**Ship Via Acc:****RO Date:** 11/20/2006**Fax #:** 250-7110**Terms:** NET 30**Warranty:** No**Phone #:** 250-7370**FOB:** RO FOB**Vendor #:** ECM1**Resale:** NO**Resale #:***All items subject to our inspection and acceptance*

Item	Part Number/Description	CD	To Rep	Res	Rep	Scrap	Scr Rem	UOM	Parts	Labor	Misc	Line Amt
1	9544207-7 Wheel Assy. SNAUG96-8080 PLEASE REPAIR AS PER INSTRUCTIONS PROVIDED. PLEASE INDICATE ON ALL PAPERWORK IN ACCORDANCE WITH REPAIR NO. 2 OF CMM #32-46-14.	AR	1	1	0	0	0	EA	0.00	0.00	0.00	0.00

REQUESTING DELIVERY STATUS- WHEN CAN WE EXPECT THIS REPAIR
 ORDER?
 THANK YOU.

Parts Total: 0.00**Labor Total:** 0.00**Misc Total:** 0.00**Total:** 0.00**Authorized Signature:**

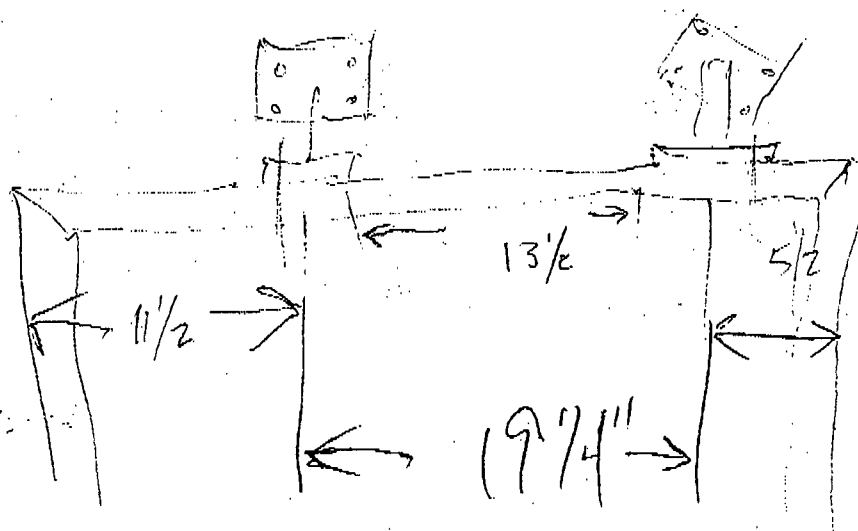
02/07/2007 14:18

6136321053

DART AEROS

PAGE 01

Jason L.



WO #: 43231, Fabricate Logging Door Harness

Customer: Dart Aerospace Ltd.

Item: 1 LOGGING DOOR HARNESS 212/412

Model or P/N: D412-711-111

QTY: 1

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

1.1 Fabricate 212/412 Logging Door Harness

*013_1905

Item: 2 LOGGING DOOR HARNESS 212/412

Model or P/N: D412-711-111

QTY: 1

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

2.1 Fabricate 212/412 Logging Door Harness

*013_1905

Item: 3 LOGGING DOOR HARNESS 212/412

Model or P/N: D412-711-111

QTY: 1

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

3.1 Fabricate 212/412 Logging Door Harness

*013_1905

Item: 4 LOGGING DOOR HARNESS 212/412

Model or P/N: D412-711-111

QTY: 1

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

4.1 Fabricate 212/412 Logging Door Harness

*013_1905

Item: 5 LOGGING DOOR HARNESS 212/412

Model or P/N: D412-711-111

QTY: 1

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

5.1 Fabricate 212/412 Logging Door Harness

*013_1905

Item: 6 LOGGING DOOR HARNESS 205

Model or P/N: D205-711-113

QTY: 1

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

6.1 Fabricate 205 Logging Door Harness

*013_1905

Item: 7 LOGGING DOOR HARNESS 205

Model or P/N: D205-711-113

QTY: 1

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

7.1 Fabricate 205 Logging Door Harness

*013_1905

WO #: 43231, Fabricate Logging Door Harness

Customer: Dart Aerospace Ltd.

Item: 8 LOGGING DOOR HARNESS 205

Model or P/N: D205-711-113

QTY: 1

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

8.1 Fabricate 205 Logging Door Harness

*013_1906

Item: 9 LOGGING DOOR HARNESS 205

Model or P/N: D205-711-113

QTY: 1

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

9.1 Fabricate 205 Logging Door Harness

*013_1906

Item: 10 212/412/214 INSTRUMENT PANEL

Model or P/N: EA20469-15-412

QTY: 4

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

10.1 Fabricate Instrument Panel, 412

*013_2025

Item: 11 204/205 INSTRUMENT PANEL

Model or P/N: EA20469-15-205

QTY: 4

Inventory Item: No

S/N: N/A

REG: N/A

Lot No.:

11.1 Fabricate Instrument Panel, 205

*013_2025

Date: Thursday, 23/11/2006 7:38:55 AM
User: Linda Lacelle

Process Sheet







1 of 5 pages

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : VERTICAL REFFERENCE DOOR ASSEMBLY
Job Number : 29658	
Estimate Number : 10902	
P.O. Number : <i>NA</i>	Part Number : D412711041
This Issue : 23/11/2006 S.O. No. : <i>NA</i>	Drawing Number : N/A
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>NA</i> Type : PURCHASED PARTS	Drawing Revision : N/A
Previous Run : 29167	Material : N/A
Written By : _____	Due Date : 30/11/2006 Qty: 1 Um: Each
Checked & Approved By : _____	
Comment : Est Rev:A 04.08.18 New Issue KJ/DS	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
		 
	Comment: PURCHASING Issue P/O: <i>7091</i> to Eagle Copters <i>u</i> <i>06-11-23</i> "Assembly of D412-711-041 Door Assembly in accordance with Dart IPP D412-711-041" Send a copy of this IPP <i>B/N M102275</i>	
2.0	D412711101	Replacement Bubble Windo
		 
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) <i>B29682</i> <i>07-01-15</i>	
3.0	OUTSIDE SERVICE	OUTSIDE SERVICES
		 
	Comment: Sub-Contracting OUTSIDE SERVICES EAGLE Pick:Qty Part Number Description Batch 1 204-030-853-119 LH Co-pilot Door <i>M102275</i> <i>07-01-15</i> Attach serviceable tags 2- EAGLE Fabricate/Pick the following parts to go into the door in accordance with: D2046902 Sheet 1 Rev. 3 D2046902 Sheet 2 Rev. 2 D2046902 Sheet 3 Rev. 0 D2046901 Sheet 3 Rev. 1 Qty Part Number Description Batch 1 EB212-100L / EA20469-3 Window <i>B29682</i>	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 29658

Part Number: D412711041

Job Number:



Seq. #: 3

Machine Or Operation:

Description :

- | | | | |
|---|------------|------------------|------------------|
| 1 | EA20469-05 | Rubber Strip | M102581 |
| 1 | EA20469-06 | Aluminum Strip | N/A |
| 1 | EA20469-07 | Angle | B29658 |
| 1 | EA20469-08 | Placard | |
| 1 | EA20469-10 | Rear Rib Assy | M102275 / B29658 |
| 1 | EA20469-11 | Angle | B29658 |
| 1 | EA20469-12 | Fwd Rib | M102275 / B29658 |
| 1 | EA20469-13 | Window | B29658 |
| 1 | EA20469-14 | Window Retainer | M102275 |
| 1 | EA20469-16 | Armrest Assy | M102275 / B29658 |
| 1 | EA20469-17 | Angle | M102275 |
| 1 | EA20469-18 | Door Inner Skin | |
| 1 | EA20469-21 | Door Cover Panel | M102275 |
| 2 | EA20469-23 | Link | M102275 |
| 1 | EA20469-24 | Rod | M102275 |
| 1 | EA20469-25 | Arm Assy | M102275 |

Material Certification / Proof of Traceability / Certificate of Conformity required

3-EAGLE

Pick:

Qty Part Number Description Batch

- | | | | |
|---|-----|----------------------|---------|
| 3 | 14 | AN3-3ABolt | M102380 |
| | 22 | AN3-4ABolt | |
| | 24 | AN3-7ABolt | M5286 |
| | 6 | AN960-6L Washer | |
| | 90 | AN960-10L Washer | M102601 |
| | 834 | CR3243-4-2 Rivet | M102601 |
| | 135 | MS20426AD3-3 Rivet | |
| | 140 | MS20426AD4-3 Rivet | |
| | 25 | MS20470AD3-3 Rivet | M102455 |
| | 90 | MS20470AD4-3 Rivet | M102455 |
| | 24 | MS21042L3 Nut | M102217 |
| | 2 | MS21042L06 Nut | |
| | 13 | MS21069L3 Nut Plate | M102567 |
| | 8 | MS21069L08 Nut Plate | M102567 |
| | 1 | MS21071L3 Nut Plate | M102587 |
| | 1 | MS21071L08 Nut Plate | M102587 |
| | 9 | MS21075L3 Nut Plate | M102587 |
| | 2 | MS24677-12 Screw | |
| | 6 | MS27039-1-09 Screw | |

3 - NOT AT DART

(6) AN525 10R12 M102580

(14) MS20470AD3-4 M15541

(14) MS20426AD3-5 M4533

(2) MS20470AD5-6 M2421

(5) MS20426AD4-7 M18136

(3) CR3243-4-2 M102601

(5) MS20470AD4-6 M18615

(10) CR3243-3 M102601

(12) AN526832R6 M19278

(8) AN525-10R8 M102601

(20) AN525-10R7 M102569

(9) MS24693-550 M102569

(8) MS20470AD4-8 M8170

(20) MS20470AD4-7 M100854

(10) NAS 1097AD3-4 M102624

(8) CR3243-4-03 M7808 M102601

(15) MS20470AD4-4 M18729

(3) MS20426AD5-7 M7681

(5) NAS 1097AD4-5 M102586

(20) NAS 1097AD4-4 M102586

(3) NAS 1097AD4-6 M102586

4-Assemble door in accordance with : D2046901 Sheet 2 Rev. 5 D2046901 Sheet 1 Rev. 5 Do not install

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
-		make by hand EA20469-07					
		EA20469-10 Material					
		and EA20469-32 Material H102942					

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
07-01-19	3.4	Some rivets not pressed enough.	QS 042	Press rivets more to shorten the mushroom. Replace & re-work as necessary. See Material req. forms	07-01-19	07-01-19	QS 042	07-01-19
07-02-02	3.4	Re-work close as per Engle email			07-02-02	07-02-02		

NOTE: Date & initial all entries

Date: Thursday, 23/11/2006 7:38:55 AM
User: Linda Lacelle

3 of 5 pages

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR ASSEMBLY

Job Number: 29658

Part Number: D412711041

Job Number:



Seq. #:

Machine Or Operation:

Description :

(SEE ATTACHED PG. 4)

EA20469-15 or wiring harness at this time.

5-Apply Dart P/N & B/N using fine point permanent marker

07-01-15

4.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: Eagle- INSPECT 100% KITS FOR COMPLETENESS

Send this W/O back to DartKit to be stocked at Eagle

07-01-22

5.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

07-01-22

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

07-01-22

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

07-02-15

Job Completion



07-01-22

NOTE: Eagle Captains
Release tag
on Job
#30070
(D412-711-011)

029658

0412711041

Fabricate by hand

4.624 /

EA20469-07

2024T30.040 M103038 29"sq

EA20469-10

consists of EA20469-34

EA20469-33 2024T30.063 M102940 8"sq

EA20469-32 2024T30.062 M102942 33"sq

EA20469-11 2024T30.040 ⁴⁶²⁴ M103038 45"sq

EA20469-12

consists of EA20469-31

EA20469-30 2024T30.063 M102942 10"sq

EA20469-32 2024T30.063 M102942 20"sq

EA20469-16

consists of 4130¹⁵100" plate M101322 8"sq

M4130N - 70.625 W.188 M9273 8" (6sq)

44.48

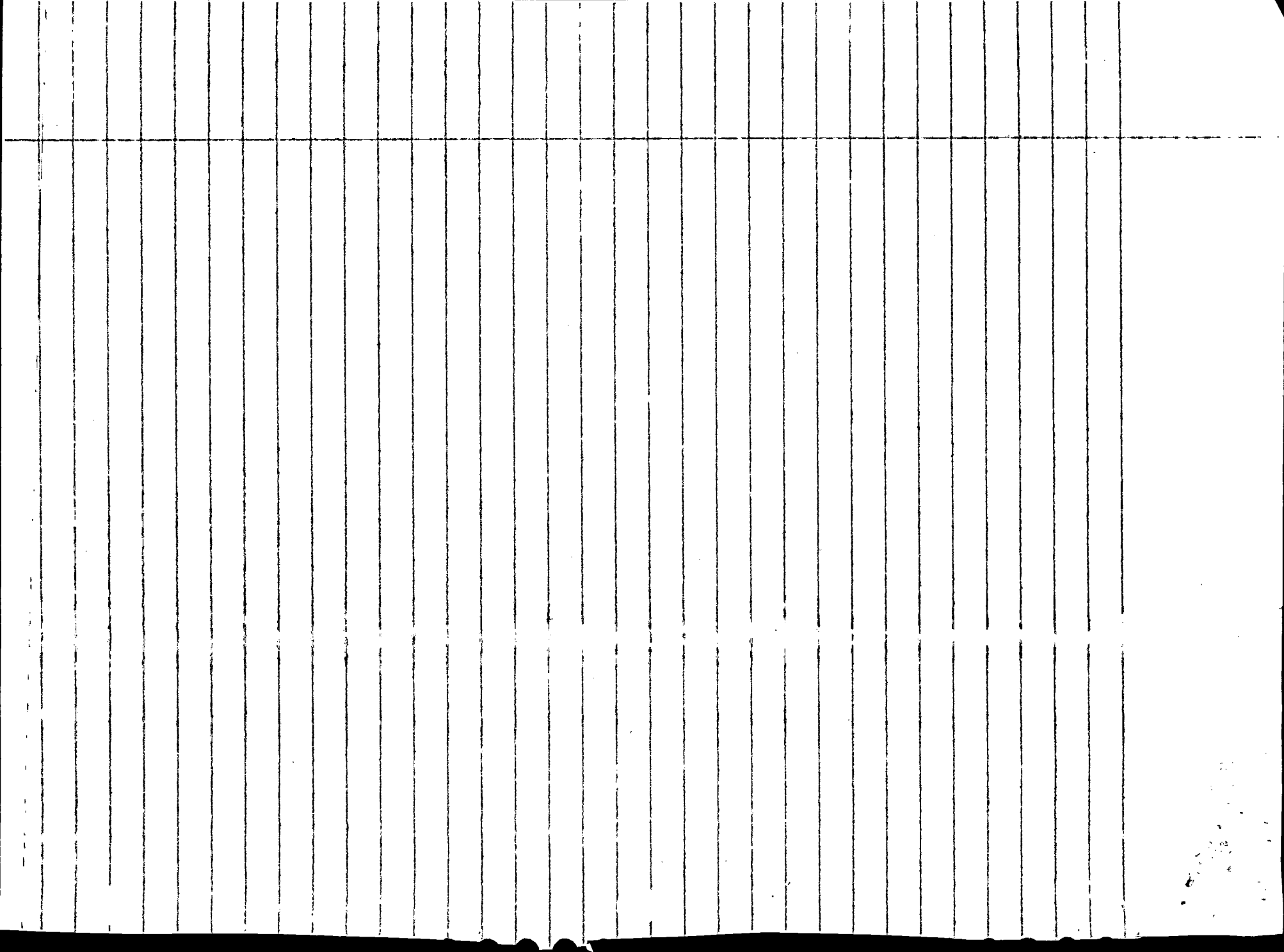
22.264

EA20469-13

consists of hexagon 0.063" 200"sq

M103260

140



Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: January 11, 2007

Telephone: (403) 250-7370

Fax: (403) 250-7110

* Aircraft On Ground *

Shipment number: SH#-000176

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7995 6816 8195

Shipping Instructions: Attn: Dan Stow Priority 1 AOG
STATUS

Customer P.O. Number: 00002855

Phone: (613) 632-3336

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	204-030-853-037A	SKIN ASSY	Shipping Area	1	Each		LT-06-006933

Type of sale: Outright

Sales Order Number: SO07-00069.001

Eagle PO Number

Comments

* End of Report *

>> denotes that the Packing Slip line item has already been printed.

Dan Stow

From: Jason Loader [jloader@eaglecopters.com]
Sent: Friday, February 02, 2007 12:29 PM
To: 'Dan Stow'
Cc: 'Bill Beckett (Bill Beckett)'
Subject: RE: VRD instrument window

Yes this is acceptable. I had the drawings changed a while back to allow for the use of AN3 bolts in place of the screws. I will track down the revised drawings and send a copy out to you.

JL

From: Dan Stow [mailto:dstow@dartaero.com]
Sent: Friday, February 02, 2007 8:58 AM
To: 'Jason Loader'
Cc: Bill Beckett (Bill Beckett)
Subject: VRD instrument window

Hi JL

To attach the instrument window frame to the door Brad Terrick told us to use AN52510R8 screws, these apparently are not long enough. We do not have longer AN52510R screws so is it acceptable to use AN960JD10 washers and AN3-5A bolts?

We would also like to substitute the AN52510R12 screws that Brad told us to use for AN3-7 Bolts.

Could you get back to me soon, we would like to ship the door by 2:00pm Dart time.

Dan Stow
Technical Support
Dart Aerospace
Tel: 613.632.3336
Cell: 613.676.0992
dstow@dartaero.com
www.dartaero.com

02/09/2007 FRI 14:09 FAX 613 632 4443 DART HELICOPTER SERVICES

002/003

02/09/2007 FRI 12:14 FAX 403 250 7110 Eagle Copters PH250 7370

002/003

02/07/2007 14:18 6136321053

DART AEROS

PAGE 02

Dart Aerospace Ltd.Date: Thursday, 12/21/2006 12:02:26 PM
User: Kim Johnson**Process Sheet**

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : VERTICAL REFERENCE DOOR 212/412
 Job Number : 30070
 Estimate Number : 10987
 P.O. Number : Part Number : D412711011
 This Issue : 12/21/2006 S.O. No. : Drawing Number : N/A
 Prsht Rev. : NC Project Number : N/A
 First Issue : 1/1 Type : PURCHASED PARTS Drawing Revision : N/A
 Previous Run : 29158 Material :
 Due Date : 1/19/2007 Qty: 1 Unit: Each
 Written By :
 Checked & Approved By :
 Comment : Est Rev: 04.09.29 New Issue KJ/JLM

Additional Product

Job Number:

Seq. # Machine Or Operation: Description:

1.0

DC

DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefiles and create labels per PPP D412-711-011 CHG001

2.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D412711041

Vertical Ref. Door Assy

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-041 Vertical Reference Door

4.0

D412711111

Wiring Harness, 212/412

Comment: Qty.: 1.0000 Eagle(s)/Unit Total: 1.0000 Eagle(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D412-711-111 Wiring Harness, 212/412 EAGLE w/o 43231

5.0

EA2046915412

Instrument Panel, 412

Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 EA20469-15-412 Instrument Panel, 212/412 EAGLE w/o 43231

02/07/2007 14:18 6136321053

DART AEROS

PAGE 03

Date: Thursday, 12/21/2006 12:02:28 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: VERTICAL REFERENCE DOOR 212/412

Job Number: 30070

Part Number: D412711011

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-711-011

Location: _____

PPP Rev. _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



F A X

Date: _____

Number of pages including cover sheet: _____

To:

Attn: LINDA L

Tel: _____

Fax: _____

CC: _____



Toll-Free: 1-800-564-6469

Tel: (403) 250-7370, Fax: (403) 250-7110

Eagle Copters Maintenance Ltd.
823 McTavish Road NE
Calgary, Alberta, Canada T2E 7G9

REMARKS:

☐

Urgent

☐

For your review

☐

Reply ASAP

☐

Please comment

Hi LINDA / SUZANNE

LET ME KNOW IF THIS DART
w/o IS FILLED OUT RIGHT

I need a copy of the w/o's
for the wiring harness & instr. Jason L.
panel, so I can receive it on

our PO - also sign the ACY + packaging
on the w/o.

Luke Lude

EAGLE COPTERS MAINTENANCE LTD.

823 McTAVISH ROAD N.E. CALGARY, ALBERTA T2E 7G9

D.O.T. APPROVAL No. 6-81

Nomenclature Vertical Reference Door
Manufacturer BHT Type/Model 212/412
Part No. D412-711-011 Serial No. N/A
Total time - Work Order 43507

T.S.O. - Overhaul ☐ NEW ☐
Inspected ☐ Tested ☐ Repair ☐ Modification ☒ Removal ☐

Previous Certification w/o 43507

The maintenance described has been performed in accordance with the applicable standards of airworthiness.

Feb 14/07

DATE

NAME OR AUTHORIZED INSPECTOR

LIC. NO. STAMP

Details of outstanding work and other information on reverse

MAINTENANCE RELEASE

REMARKS

(Details of work performed/reason for removal)

Modified IAW STC SR00938NY

(Additional work to be performed upon installation)

INSTALLED ON.....DATE.....

MAINTENANCE RELEASE